



## TECHNICAL DATA SHEET

# LUBRIX 2018

***Release agent for pressure die casting (hot chamber)  
of zinc alloys***

**DESCRIPTION**

Lubrix 2018 is a non-pigmented release agent, with very **high lubricating releasing properties**, for Zamak diecast machines (high speed).

Recommended for all types of Zamak castings with simple or complex geometry, low weight and minimum wall thickness.

The product creates a smooth and clean surface finish of the casting.

Die temperatures 80 - 100°C.

Lubrix 2018 **does not stain**.

**PRODUCT PHYSICAL DATA**

<b>Appearance:</b>	Liquid	<b>Colour:</b>	White
<b>Specific gravity:</b>	0,99 g/cm <sup>3</sup>	<b>Dilution carrier:</b>	Water

**METHOD OF USE**

Lubrix 2018 is suitable for hand-gun application or automatic spraying lubricating systems.

**DILUTION RATIO**

Lubrix 2018 is supplied as a ready to use product.

**PACKAGING AND STORAGE**

20 kg steel pail

200 kg steel drum

Warnings: The product is frost sensitive.

Store at temperatures above 5 ° C and close the package after use.

If properly stored the product shelf life exceeds 12 months.