



TECHNICAL DATA SHEET

LUBRIX 2018

*Release agent for pressure die casting (hot chamber)
of zinc alloys*



DESCRIPTION

Lubrix 2018 is a non-pigmented release agent, with very **high lubricating releasing properties**, for Zamak diecast machines (high speed). Recommended for all types of Zamak castings with simple or complex geometry, low weight and minimum wall thickness. The product creates a smooth and clean surface finish of the casting. Die temperatures 80 - 100°C. Lubrix 2018 **does not stain**.

PRODUCT PHYSICAL DATA

Appearance:	Liquid	Colour:	White
Specific gravity:	0,99 g/cm ³	Dilution carrier:	Water

METHOD OF USE

Lubrix 2018 is suitable for hand-gun application or automatic spraying lubricating systems.

DILUTION RATIO

Lubrix 2018 is supplied as a ready to use product.

PACKAGING AND STORAGE

20 kg steel pail

200 kg steel drum

Warnings: The product is frost sensitive.

Store at temperatures above 5 ° C and close the package after use.

If properly stored the product shelf life exceeds 12 months.