

## Developmental Product Data Sheet

The data contained in this Developmental Product Data Sheet is based on information we believe to be reliable. This is a developmental product, therefore the data are offered in good faith, but without guarantee since conditions and methods of use of products are beyond our control. Commercial quantities of developmental products may not be readily available. We suggest that you determine the suitability and availability of our products before adopting them on a commercial scale and/or specification.

### **F-573A**

Description	: Water based, non pigmented, forging lubricant
Appearance	: Dark brown, low viscous fluid
Particle size	: Not applicable
Solids content	: ca 35%
Viscosity	: ca 500 mPa.s
Flashpoint	: Not applicable (water based)
Density	: ca 1184 kg/m <sup>3</sup>
pH	: ca 8
Shelf life	: 12 months
Freeze Thaw Stable	: No
Typical application(s)	: Hammer forging
Dilution ratio/Diluent	: 1/1 – 1/30 with water depending on severity of forging operation
Application method	: Spray/flood